



DEPARTMENT OF THE ARMY
U.S. ARMY ARMAMENT RESEARCH, DEVELOPMENT AND ENGINEERING CENTER
PICATINNY ARSENAL, NJ 07806-5000



REPLY TO
ATTENTION OF

AD-A277 849



SMCAR-AEP (lmm)

24 MAR 1994

MEMORANDUM FOR Commander, Defense Technical Information Center,
Building 5, Cameron Station, Alexandria, VA,
22304-6145

SUBJECT: Release of Performance Oriented Packaging Compliance
Report

1. The enclosed report (DOD POP HMTR/AYD 94-006) entitled:
"Performance Oriented Packaging (POP) Testing of Packaging for
Ground Emplaced Mines (i.e., M74, M75 and M79 Mines)" is hereby
submitted to the Defense Technical Information Center for formal
release. Notification of the formal release should be made to:

U.S. Army Armament Research, Development and Engineering
Center, ATTN: Mr. Joseph Granuzzo (SMCAR-AEP), Picatinny
Arsenal, N.J. 07806-5000

2. If there are any problems, questions or comments regarding this
report, contact Mr. Joseph Granuzzo at 201-724-2156 (DSN 880-2156).

Gene Farrell

Encl
as

GENE FARRELL
Acting Chief, Packaging Division

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ELECTE
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94-10013



Approved for public release

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REPORT DOCUMENTATION PAGE

Form Approved
OMB No. 0704-0188

1a. REPORT SECURITY CLASSIFICATION Unclassified			1b. RESTRICTIVE MARKINGS	
2a. SECURITY CLASSIFICATION AUTHORITY			3. DISTRIBUTION / AVAILABILITY OF REPORT Unlimited	
2b. DECLASSIFICATION / DOWNGRADING SCHEDULE				
4. PERFORMING ORGANIZATION REPORT NUMBER(S) DOD POP HMTR/AYD 94-006			5. MONITORING ORGANIZATION REPORT NUMBER(S)	
6a. NAME OF PERFORMING ORGANIZATION Packaging Division, AED		6b. OFFICE SYMBOL (If applicable) SMCAR-AEP	7a. NAME OF MONITORING ORGANIZATION	
6c. ADDRESS (City, State, and ZIP Code) U.S. Army, ARDEC Picatinny Arsenal, NJ 07806-5000			7b. ADDRESS (City, State, and ZIP Code)	
8a. NAME OF FUNDING / SPONSORING ORGANIZATION		8b. OFFICE SYMBOL (If applicable)	9. PROCUREMENT INSTRUMENT IDENTIFICATION NUMBER N/A	
8c. ADDRESS (City, State, and ZIP Code)			10. SOURCE OF FUNDING NUMBERS	
			PROGRAM ELEMENT NO.	PROJECT NO.
11. TITLE (Include Security Classification) Performance Oriented Packaging (POP) Testing for Packaging of Ground Emplaced Mines (i.e., M74, M75 and M79 Mines)				
12. PERSONAL AUTHOR(S) Joseph P. Granuzzo				
13a. TYPE OF REPORT Final		13b. TIME COVERED FROM _____ TO _____		14. DATE OF REPORT (Year, Month, Day)
15. PAGE COUNT 4				
16. SUPPLEMENTARY NOTATION See attached				
17. COSATI CODES			18. SUBJECT TERMS (Continue on reverse if necessary and identify by block number)	
FIELD	GROUP	SUB-GROUP		
19. ABSTRACT (Continue on reverse if necessary and identify by block number) This report contains the tests performed and test results on the Ground Emplaced Mines (i.e., M74, M75 and M79 Mines) that are packed 40 mines per metal ammunition container IAW drawing number 9243805 for Performance Oriented Packaging Certification.				
20. DISTRIBUTION / AVAILABILITY OF ABSTRACT <input type="checkbox"/> UNCLASSIFIED/UNLIMITED <input type="checkbox"/> SAME AS RPT. <input type="checkbox"/> DTIC USERS			21. ABSTRACT SECURITY CLASSIFICATION Unclassified	
22a. NAME OF RESPONSIBLE INDIVIDUAL STEVE RUFFINI			22b. TELEPHONE (Include Area Code) 201-724-2515	22c. OFFICE SYMBOL SMCAR-AEP

I. Report Number: DOD POP HMTR/AYD 94-006

II. Title: Performance Oriented Packaging (POP) Testing for Packaging of Ground Emplaced Mines (i.e. M74, M75 and M79 Mines)

CONTAINER DRAWING NUMBER: 9313655

Author: Joseph P. Granuzzo

Performing Activity: U.S. Army Armament Research,
Development and Engineering Center
(ARDEC)

Address: Department of the Army
Commander, U.S. Army ARDEC
Attn: SMCAR-AEP
Picatinny Arsenal, N.J. 07806-5000

Date: February 1994

Distribution Statement A.

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1. DATA SHEET:

a. CONTAINER

Type: Box, Ammo, Packaging: Steel; Level A Container, IAW AR-700-15 and AR-746-1.
UN CODE: 4A1
Part Number: Dwg.9313655: Shipping & Storage Container, Mine
Spec Number: MIL-C-63392: Container, Shipping and Storage, Mine
Material: Low and Intermediate tensile strength carbon steel plates of structural quality ASTM A283.
Capacity: CU. Meter .099588 (CU. INCH 5851.0)
Dimensions: Outside: (length, width, height)
CM 69.3 X 35.8 X 38.6 (INCH 27.3 X 14.1 X 15.2)
Tare weight: Est. 25.00 kg (55 lbs) per Dwg. 9243805
Closure: Tee bolts torqued to 16.± 2 foot pounds
Gasket sealed

b. PRODUCT

System: Ground Emplaced Mine Scattering System (GEMSS): Mines
Name: M74 AP: Mines, Dwg. 9292227-1 & -2
M75 AT: HE Mines, Dwg. 9292600
M79 Practice Mines (Inert) Dwg. 9317994
DODIC: M74: K151
M75: K184
M79: K234
United Nations No.: UN0137
United Nations Packaging Group: II
Physical State: Solid

c. PACKING AND MARKING

Dwg.9243805: Pkg & Mkg for Shipping and Storage Container, Mine for Mine, AT: HE, M75; Mine, AP: HE, M74 or Mine, AT, PRAC:M79, in Cntnr, Ammo, Plastic PA83

Amount per Container: 40 Mines in 8 Sleeves (Plastic)
Gross Weight: M74: 89.10 kg (196 lbs)
M79: 97.27 kg (214 lbs)
M75: 105.45 kg (232 lbs)

Dwg.9333791: Pkg for Plastic Ammunition Container: PA-83 for Mine, AP: HE, M74 or Mine, AT, Prac: M79

2. BACKGROUND:

This report contains the Performance Oriented Packaging (POP) test and test results performed IAW the applicable sections of the Code Of Federal Regulation, Title 49 Parts 100-180, dated 1 October 1992 on an outer metal container (ARDEC drawing number 9313655). A steel base and cover were T-bolted together to form a gasket sealed test piece. Due to limited availability of containers, only one fully loaded container was packed IAW ARDEC drawing 9243805 and tested. The container was loaded with 40 GEMSS M79 (inert) mines, 8 plastic sleeves and sand.

3. POP TEST:

a. The POP test was conducted with a loaded container having a measured weight of 232 pounds + 1 pound. This weight corresponds to the heaviest load that the shipping container is expected to carry. The container top and bottom halves were closed using "Tee-Bolts" torqued to 16 ± 2 foot-pounds as specified per ARDEC drawing 9243805.

b. The test container was stacked tested using a weight of 2000 pounds \pm 50 pounds for a time period of three twenty-four hour periods (72 hours) as required by the Code Of Federal Regulations, Title 49, paragraph 178.606. The container did not suffer any physical damage.

c. The test container was then loose cargo tested for three hours per Title 49, paragraph 178.601 "Vibration Standard". The container did not show any damage.

d. The test container was then dropped from the height of 1.2 meters (4 feet) measured to the lowest part of the suspended container. The five drops were made with the test container impacting a steel plate reinforced by concrete with the following orientations (Top, Bottom, End, Side, End Corner) IAW the Code of Federal Regulation, Title 49, paragraph 178.603. The container showed no physical damage after the drops were completed.

4. RESULTS:

The container passed all tests since none of the contents were discharged. The Level A pack, along with similar container designs are considered safe for domestic and international transportation in accordance with Performance Oriented Packaging Regulations.

5. CONCLUSION:

Based upon the above POP testing, the following UN POP symbol has been applied to the GEMSS Shipping and storage container (Dwg. 9313655 when loaded with M74 and M75 mines IAW drawing 9243805:



----- NOTE 1
4A1/Y ** /S/** ----- NOTE 2
USA/DOD/AYD

** NOTE 1 - Insert Mass Density (MD) as follows:

M74: MD = 90
M75: MD = 106

** NOTE 2 - Insert last 2 digits of year packed.